

4924



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW895-3101-24-101
Job Sheet 180243



4-SCHER

ds

SHIP 7-25

Part No: RBW895-3101-24-101

Job Qty: 1 ea

Part Name: Pin Main Rotor Blade Tab Bender



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW895-3101-24-101 Rev. 0 IPP Rev. A 18.07.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Machining-2		JB 18-07-25
110	Mori Seiki	1 pcs	7/23/18	7/23/18	0.00	0.25	MORI SL-154		JB 18-07-25
120	QC	1 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-4		JB 18-07-25
130	QC	1 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-4		JB 18-07-25
150	Outsource	1 pcs	7/23/18	7/23/18	0.00	0.00	Outsource4		CT 18-7-26
160	Packaging	1 pcs	7/23/18	7/23/18	0.00	0.00	Packaging2		JUL 30 2018
170	QC	1 pcs	7/23/18	7/23/18	0.00	0.00	QC6		38
180	Packaging	1 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-1		SAL 18-8-30
190	QC21-SA	1 Ea	7/23/18	7/23/18	0.00	0.00	QC21		GA 106

Part Op 110 - 1-Machine as per DWG. FC 213 FOLIO REV: DWG REV: 53 JUL 30 2018
 Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG 9-89
 150 - Issue P/O to GROUPE ALTECH; PO 040604 - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2
 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	.7040 ft (.704 ea)	90-Start up Operation	5008425

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.250	1	29	0

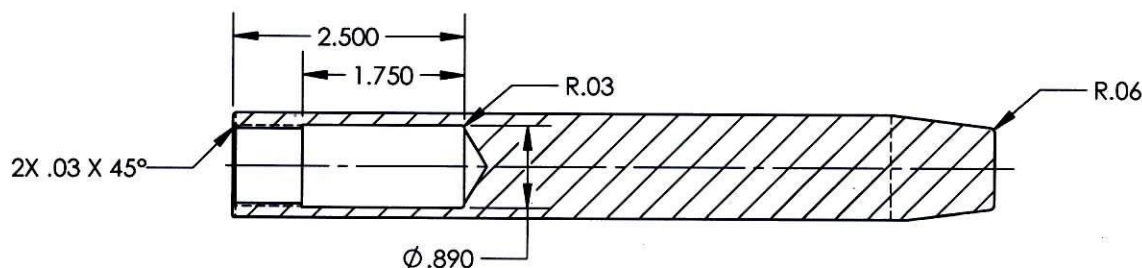
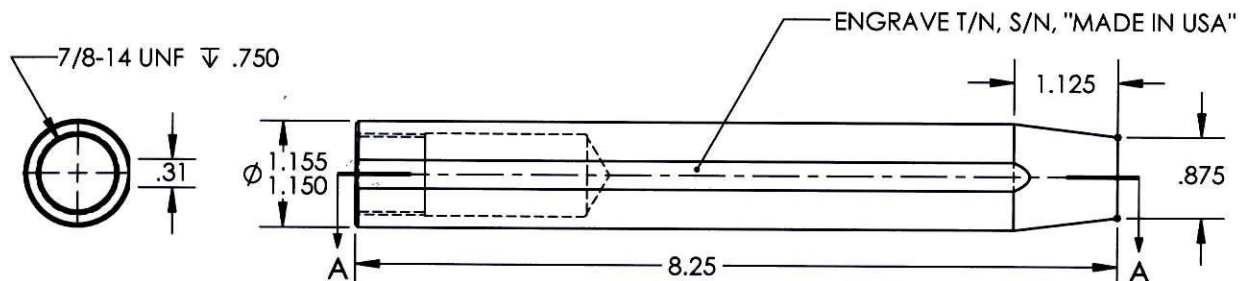
Part Specifications

Specifications could not be found.

Plex 7/3/18 2:32 PM dart.logan.david

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180243

20180704

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RED BARN MACHINE	
M/R BULLET	
DWG NO. RBW895-3101-24-101	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: D. Med TREAT: CLEAR ANODIZE FINISH: CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: A109, A119	SCALE: 1:2 DATE: 5/29/2012 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	BULLET	6061	Ø1-3/16 X 8-3/8	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S095881



Part: RBW895-3101-24-101

Job No: 180243

Serial No/Batch: S095881

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 07/25/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040604**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040604
PO Date: 7/25/18
Due Date: 7/31/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180243	RBW895-3101-24-101	Pin Main Rotor Blade Tab Bender -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00

JUL 30 2018

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Line Item Note ** big rush/ need back asap**

PURCHASE ORDER

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	180633	RBT200078-1	Trunnion Bolt (Hex Head Cap Screw) -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; Steel -Certificate of Conformity is required	Firmed	-	7/31/18	2 pcs	0 pcs	2 pcs	\$60.00/pcs	\$120.00
											2 X 18-07-26
3	178433	RB PWC58104-1	Block -Issue P/O to GROUPE ALTECH: _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material; 6061 -Certificate of Conformity is required	Firmed	-	7/31/18	6 pcs	0 pcs	6 pcs	\$10.00/pcs	\$60.00
											6 X JUL 30 2018
Grand Total:											\$240.00

Order Notes

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CT

Plex 7/26/18 10:46 AM dart.tsimiklis.chrisoula


Certificat de Conformité / Certificate of Compliance

(011341-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip
011341- 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
30-Jul-2018		Jessie Boisvert			040604			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW895-3101-24-101 Rev.	RBW895-3101-24-101 01 -ANO-CLEAR [ANODIZE CLEAR]	ANODIZE CH	6	6	0	0	0
3	PWC58104-1 Rev.	PWC58104-1 01 -ANO-CLEAR [ANODIZE CLEAR]	ANODIZE CH	6	6	0	0	0

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9-89

Notes Additionnelles / Additional Notes
**Épaisseur réelle
Actual Thickness**
**Inspecteur Qualité
Quality Inspector**
**Réçu par
Received By**

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.